University Residences will be closed Monday, December 19 at 12:00 p.m.– Wednesday, January 4 at 8 a.m. for Winter Break. Room only-interim housing is available to students wishing to stay during the break for an additional charge of $330, as room and board charges do not cover this scheduled vacation period (except for Purdue Village, Hilltop Apartments and year-round contracts in Harrison Hall).

Four residence halls will remain open during the break: Cary Quad, First Street Towers, Hawkins and Harrison. Students living in these halls wishing to stay over the break will be billed $330 and can remain in their current room. Students in other halls will be required to move to unoccupied spaces in open halls. The only office remaining open during the semester break is First Street Towers. Anyone needing assistance during this time should contact the First Street Towers office at 765-494-0200 or for emergencies call 911.

Terms and Conditions:

1. There will be a $330 charge billed through the Bursar to the students My Purdue account. The charge is for the period the halls are closed (December 19, 2016 through January 4, 2017). There is no partial rate for less than the full period.
2. All residents, if required to move, will return to their regular assignment when the halls reopen on Jan. 4.
3. Door access will be limited to those residents who pre-register.
4. No meal service will be available.
5. **No refunds will be offered after December 1st.**
6. This option is not available to students who are graduating in December.
7. Behavioral guidelines will be the same as during the academic semester.
8. Mail and package distribution will be suspended during winter break.

☐ I have read, understand, and agree to the above Terms and Conditions.

Signature: _____________________________ Date: ________________

**Return to Smalley Center (Monday-Friday, 8AM-4:30PM). Deadline for request December 19, 2016.**